

Date: Friday, 9/21/2007 1:05:03 PM
User: Kim Johnston

Ship Oct 15

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET
Job Number : 34801
Estimate Number : 12510
P.O. Number : N/A Part Number : D35221
This Issue : 9/21/2007 S.O. No. : N/A Drawing Number : UNDER REVIEW D3522
Prsht Rev. : NC Project Number : N/A
First Issue : N/A Type : SMALL / MED FAB Drawing Revision : N/A A 10/7/09/24 E
Previous Run : 33293 Material : N/A
Written By : Due Date : 10/12/2007 Qty: 5 Um: Each
Checked & Approved By : W
Comment : Est Rev: A New Issue 06-08-21 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 D3195 Neoprene 1/8" thick



.252



Comment: Qty.: 0.0420 sf(s)/Unit Total: 0.2100 sf(s)

Neoprene 1/8" thick

M103838

B 07-10-3

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3514

Dwg Rev: A

B 07-10-3

Prog Rev: A

Ensure Grain Direction is correct**

N/A



2-Debur if necessary

07/10/09 7 AK

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



B 07-10-3



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

07/10/09 47

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 107

8/10/10 50 (2x)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/10/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 9/21/2007 1:05:04 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 34801

Part Number: D35221

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



⑦

Comment: FINAL INSPECTION/W/O RELEASE

DDH/10/11

Job Completion



W 87-18/10

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

